

Procedure:

- 1) Hold the flange on the outside of the flue-channel and markup the rounding on the skirt of the flange. Observe that the side line through the bolts are aligned parallel to the length line of the flue-channel
- 2) Cut the skirt accordingly. Leave no skirt at the highest point.
- 3) Cut a 140 mm free hole in the flue-channel.
- 4) Fit the flange in the 140 mm hole and weld all around the circumference.

